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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/789,912	02/27/2004	Kenji Sakakibara	4041K-000181	8914
27572	7590 12/29/2005		EXAM	INER
HARNESS, DICKEY & PIERCE, P.L.C. P.O. BOX 828			CHANG, SUNRAY	
	LD HILLS, MI 48303		ART UNIT	PAPER NUMBER
			2121	

DATE MAILED: 12/29/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

	Applicant(s)				
10/789,912	SAKAKIBARA ET AL.				
Examiner	Art Unit				
Sunray Chang	2121				
pears on the cover sheet with	h the correspondence address				
DATE OF THIS COMMUNIC 136(a). In no event, however, may a rep	ply be timely filed HS from the mailing date of this communication. NDONED (35 U.S.C. § 133).				
February 2004					
This action is FINAL . 2b)⊠ This action is non-final. Since this application is in condition for allowance except for formal matters, prosecution as to the merits is					
Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.					
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sposition of Claims 4)⊠ Claim(s) <u>1-11</u> is/are pending in the application.					
4a) Of the above claim(s) is/are withdrawn from consideration.					
Claim(s) is/are allowed.					
Claim(s) <u>1-11</u> is/are rejected.					
Claim(s) is/are objected to.					
or election requirement.					
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	y the Eveniner				
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner. Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).					
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	Office Action of John F 10-132.				
ts have been received. ts have been received in Ap	oplication No received in this National Stage				
Paper No(s) 5) Notice of Inf	ımmary (PTO-413) /Mail Date formal Patent Application (PTO-152)				
	Examiner Sunray Chang Pears on the cover sheet with LY IS SET TO EXPIRE 3 MC DATE OF THIS COMMUNIC 136(a). In no event, however, may a reject to be come ABA will apply and will expire SIX (6) MONT e, cause the application to become ABA grade of this communication, even if tire February 2004. In action is non-final. Ince except for formal matter Ex parte Quayle, 1935 C.D. In action requirement. Fer. Cepted or b) objected to be a drawing(s) be held in abeyand a cition is required if the drawing(s) is required if the drawing(s) is required if the attached and priority under 35 U.S.C. § Its have been received. Its have been received in Application of the certified copies not repair (PCT Rule 17.2(a)). It of the certified copies not reference is the copies of the certified copies				

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DETAILED ACTION

1. Claims 1 - 11 are presented for examination.

Claims 1 - 11 are rejected.

Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 1 – 11 are rejected under 35 U.S.C. 102(b) as being anticipated by Yasunobu
 Iwata (U.S. Patent No. 5,485,366, and referred to as Iwata hereinafter).

Regarding independent claims 1, 10 and 11, Iwata teaches,

- A sequence controller for system control provided with a data holding unit and a control unit,
 [sequence controller ... stop-time operation table... for sequence-controlling a controlled object, Abstract] wherein:
- said data holding unit stores operation data instructing operations [step operation program table, Fig. 1] and condition data for causing said operations in accordance with a predetermined sequence [transition condition program table, Fig. 1], [see also Fig. 7 and Col. 4, Line 53 Col. 5, Line 6] and
- said control unit generates operation instruction signals for instructing said operations from
 said operation data in accordance with a predetermined sequence and executes said

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operations when conditions defined in said condition data are satisfied [process is complete, Col. 5, Lines 54 – 62]. [process sequence controlling diction, sequence-controlling a controlled object, Abstract, Col. 3, Line 60 – Col. 4, Line 12 and Fig. 1, 4 and 7; see also Col. 1, Lines 18 – 35 and Col. 1, Line 36 – Col. 2, Line 3]

various type of sensors [optical sensors, Col. 1, Lines 49 – 60]

Regarding dependent claim 2, Iwata teaches,

A sequence controller as set forth in claim 1, wherein

said condition data includes monitoring data. [currently executed step number, Fig. 1, 4 and Col. 5, Lines 43 – 62; or designate position detection optical sensors, Fig. 8, and Col. 1,
 Lines 49 – 52]

Regarding dependent claim 3, Iwata teaches,

A sequence controller as set forth in claim 1, wherein

said condition data includes other numerical data. [stop-time execution operation, Fig. 1, 4,
 Col. 5, Lines 43 – 62]

Regarding dependent claim 4, Iwata teaches,

A sequence controller as set forth in claim 3, wherein

said other numerical data is time data. [stop-time execution operation, Fig. 1, 4, Col. 5, Lines
 43 – 62]

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Regarding dependent claim 5, Iwata teaches,

A sequence controller as set forth in claim 1, which

determines whether said conditions are satisfied by comparing an input signals from said
 system being controlled and said condition data. [condition ... checked, Col. 5, Lines 43 –
 62]

Regarding dependent claim 6, Iwata teaches,

A sequence controller as set forth in claim 1, wherein

■ said control unit converts said operation data and condition data to input/output data of a programmable logic controller. [sequence program employed when controlled object is controller by the sequence controller, Fig. 4, and Col. 5, Lines 7 – 15; see also Col. 4, Line 53 – Col. 5, Line 41]

Regarding dependent claim 7, Iwata teaches,

A sequence controller as set forth in claim 1, wherein

said operation data and condition data are input through a system control setting menu
 entering said operations and said conditions for each processing step. [stop-time execution operation table, Fig. 3]

Regarding Independent claim 8, Iwata teaches,

 A system control method having a plurality of steps, data of each step having operation data instructing operations and condition data for said operations, [SFC control program for Art Unit: 2121

sequence-controlling the controlled object, Col. 5, Lines 16 – 27; see also Col. 5, Line 7 – Col. 6, Line 19 and Abstract] comprising:

a step of generating operation instruction signals from said operation data and a step of causing operation of said system by said operation instruction signals when said condition data and data obtained from said system match. [condition has not been enabled ... when the processing at step 107 is complete, Col. 5, Lines 54 – 62]

Regarding dependent claim 9, Iwata teaches,

A system control method as set forth in claim 8, wherein

said condition data includes preset time data and steps for causing operation of said system
 cause operation of said system conditional on said time having elapsed. [101. Fig. 4]

Conclusion

3. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Sarangapani et al. (U.S. Patent No. 6,240,343) discloses Apparatus and Method for Diagnosing an Engine using Computer Based Models in Combination with a Neural Network. Helmut Windl (U.S. Patent No. 6,898,466) discloses programmable device with a software tool provided to create a control program based on a control problem to be solved. Klein et al. (U.S. Patent No. 5,970,243) discloses an on-line programming changes of industrial logic controllers using a software package. Van Dijk Aart (U.S. Patent No. 6,249,711) discloses a microprocessor is provided to generate PLC instructions. Nicholas T. Gihl (U.S. Patent No. 5,097,470) discloses

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a diagnostic system coupled to a programmable logic controller via a serial data link monitors the operation of apparatus under control of the PLC.

4. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Sunray Chang whose telephone number is (571) 272-3682. The examiner can normally be reached on M-F 7:00-4:30.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Anthony Knight can be reached on (571) 272-3687. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703-746-3506.

Sunray Chang
Patent Examiner
Group Art Unit 2121
Technology Center 2100
U.S. Patent and Trademark Office

December 21, 2005

Arknony Knight
Supervisory Patent Examiner

Group 3600